



HPC/Scotsman No. 747XU Tubular Key Cutting Machine Exploded View

No. 747XU Parts List

Drawing No.	Description	Cat. No.
1.	Motor, 120VAC	22-57
	Motor, 240VAC	22-59
2.	Socket Head Set Screw No. 10-32 x 3/16 Long	22-14
3.	Carbide Cutter	22-01
4.	Safety Shield	11-04
5.	Position Lock Pin	22-58
7.	Flat Head Cap Screw No. 6-32 x 1/4 Long	22-12
8.	Button Head Cap Screw 10-32 x 1/4 Long	22-18
9.	Hex Nut No. 6-32	22-27
10.	Stop Pin	11-00
11.	Cinch Bolt	11-29
12.	Position Indicator Knob Assembly	25-07
13.	Alignment Sleeve	11-42
14.	Alignment Pin	11-08
15.	Hinge	11-03
16.	Collet Nut	11-26
17.	Compression Ring	11-27
18.	Key Collet	11-28
20.	Modified Standard Extension	11-38M
21.	137-A Extension (UL)	11-39
22.	137-S Extension (Small)	11-40
23.	137-F Extension (Fort)	11-41
24.	Modified Screw	11-43
28.	Socket Head Set Screw No. 10-32 x 3/8 Long	22-56
30.	Mandrel	25-04
31.	End Plate	11-35
32.	Spring 1/8 Dia. x 1/4 Long	22-44B
34.	Allen Wrench	WRENCH-4
35.	Rubber Feet	22-11